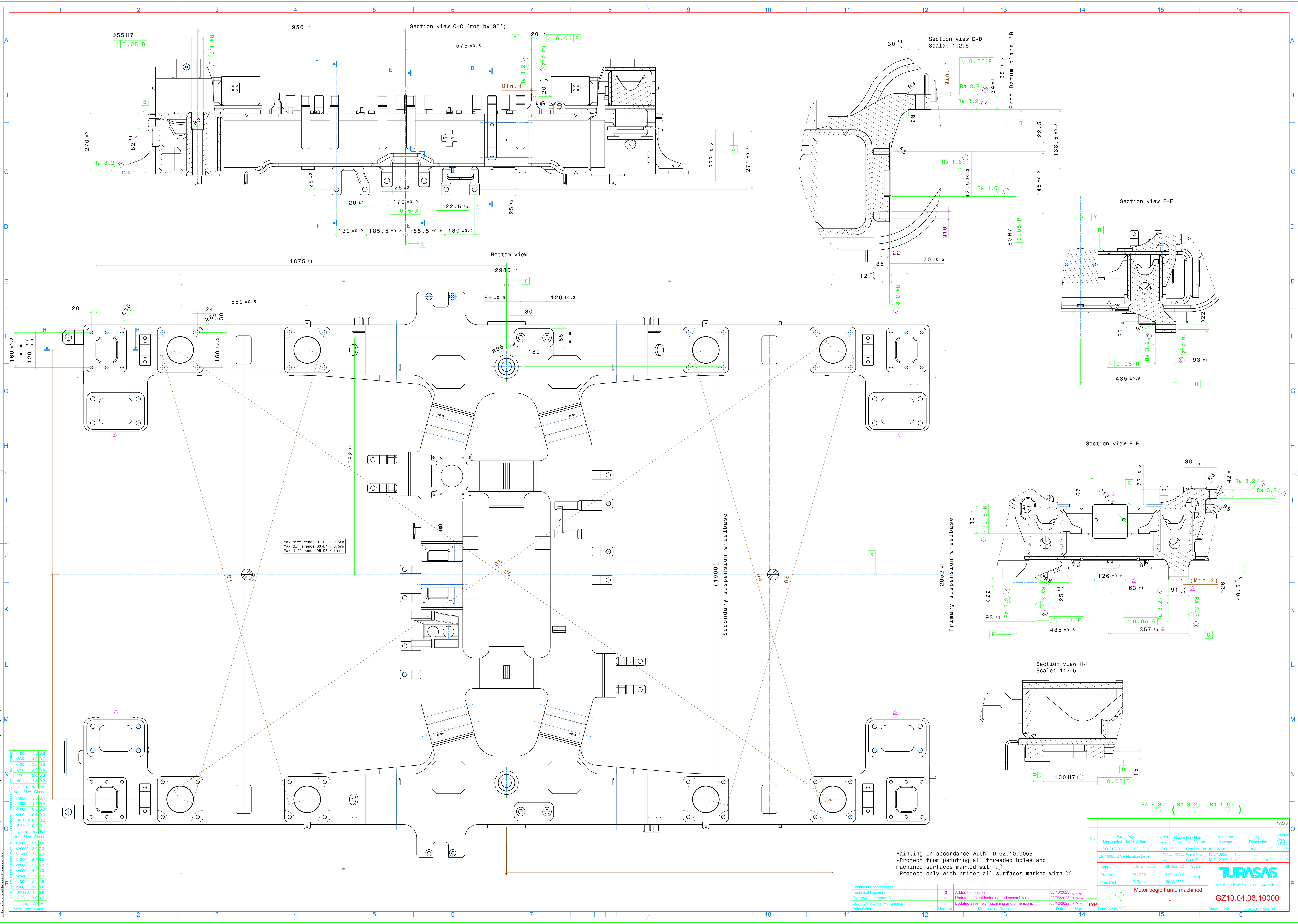




ISO 15001 Weight Classification	ISO 15001 Weight Classification	ISO 15001 Weight Classification	ISO 15001 Weight Classification	ISO 15001 Weight Classification	ISO 15001 Weight Classification
<1000	6.0/0.8	<1000	6.0/0.8	<1000	6.0/0.8
<630	4.0/0.7	<630	4.0/0.7	<630	4.0/0.7
<400	3.0/0.6	<400	3.0/0.6	<400	3.0/0.6
<250	3.0/0.4	<250	3.0/0.4	<250	3.0/0.4
100	2.0/0.3	100	2.0/0.3	100	2.0/0.3
40	1.5/0.2	40	1.5/0.2	40	1.5/0.2
L mm	mm	L mm	mm	L mm	mm
Nom Size	Class	Nom Size	Class	Nom Size	Class
<4000	2.0/0.4	<4000	2.0/0.4	<4000	2.0/0.4
<2000	1.2/0.4	<2000	1.2/0.4	<2000	1.2/0.4
<1000	0.8/0.3	<1000	0.8/0.3	<1000	0.8/0.3
<400	0.5/0.3	<400	0.5/0.3	<400	0.5/0.3
30-120	0.3/0.2	30-120	0.3/0.2	30-120	0.3/0.2
2-30	0.2/0.1	2-30	0.2/0.1	2-30	0.2/0.1
L mm	mm	L mm	mm	L mm	mm
Nom Size	Class	Nom Size	Class	Nom Size	Class
>20000	9.0/8.0	>20000	9.0/8.0	>20000	9.0/8.0
>20000	8.0/7.0	>20000	8.0/7.0	>20000	8.0/7.0
>16000	7.0/6.0	>16000	7.0/6.0	>16000	7.0/6.0
>12000	6.0/5.0	>12000	6.0/5.0	>12000	6.0/5.0
>8000	5.0/4.0	>8000	5.0/4.0	>8000	5.0/4.0
>4000	4.0/3.0	>4000	4.0/3.0	>4000	4.0/3.0
>2000	3.0/2.0	>2000	3.0/2.0	>2000	3.0/2.0
>1000	2.0/1.5	>1000	2.0/1.5	>1000	2.0/1.5
>400	1.0/1.0	>400	1.0/1.0	>400	1.0/1.0
30-120	1.0/0.5	30-120	1.0/0.5	30-120	1.0/0.5
2-30	1.0/0.5	2-30	1.0/0.5	2-30	1.0/0.5
L mm	A	L mm	A	L mm	A
Nom Size	Class	Nom Size	Class	Nom Size	Class

Painting in accordance with TD-GZ.10.0055
-Protect from painting all threaded holes and machined surfaces marked with
-Protect only with primer all surfaces marked with

Technical Specifications	Technical Document	Technical Document	Technical Document	Technical Document	Technical Document
Technical Document	3	Added dimension	30/10/2023	30/10/2023	30/10/2023
Technical Document	2	Updated implant fastening and assembly machining	22/06/2023	22/06/2023	22/06/2023
Coating/Heat Tre./Roughness	1	Updated assembly machining and dimensions	06/12/2022	06/12/2022	06/12/2022
Paint/Color	Modif. No	Modification Description	Date	Sign	Sign

								1728.6	
No	Parpa Ady Designation Name of Item		Adet Qty	Resim No / Norm Drawing No / Norm		Malzeme Material		Olçu Dimension	Ağırlık Weight (Kg)
	ISO 21202-1	ISO 8015	ISO 2553	General Tol.		ISO 2768	F () M () H ()	K ()	
	EN 15085-2 Certification Level		CL1 CL2	Weld Pro. Cast Steel		ISO 13020	A () B () C () F ()		
	Approved	L.Giovannazzo	06/12/2022	Scale					
	Checked	M.Borlo	06/12/2022	1:1					
	Prepared	D.Carlino	06/12/2022						
	Motor bogie frame machined					TURASAS Turkish Railway Vehicles Industry Inc.			
						GZ10.04.03.10000			
TYP	Date: 22/06/2023					Sheet : 2/2 Size:A0 Rev. 03			